Insp.

Stamp

November 18, 2009 12:40:20 PM Item ID: D2854-1-100 Accept Setup Start Revision ID: Stop Velcro Strip, Looped Item Name: Start Qty: 60.00 **Start Date:** 18/11/2009 **Cust Item ID:** Reg'd Qty: 60.00 **Required Date: 25/11/2009 Customer:** Reference: Run Start Date 02/1/ Tooling: Approvals: Date: Stop Date: SPC (Y/N): Date: Reject Reject Sequence ID/ Operation Set Up/ Draw Draw Plan Accept Work Center ID Description Number Rev. Code Qty Qty Number **Run Hours** Draw Nbr **Revision Nbr** D2854 Rev A 100 0.00 9111/20 Packaging 0.00 Packaging Memo Packaging QC6- Inspect dimensions to drawing 110 Memo Quality Control

120

Identify as per dwg & Stock Location:_____

0.00

TIRRINI INTERNAL

Packaging

Memo

0.00

Packaging

914/20

50 80×

Dart Aerospace Lt

W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE			Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							-			
Part No	:	PAR #:	Fault Cat	egory:	_ NCR: Ye	s N	o DQ	\:	_ Date: _	
						QA: N/C Closed: Date:				
NCR:			WORK ORE	DER NON-CONFORMA	ANCE (N	CR)	~ 			10.00
DATE	STEP	Description of NC	Corrective Action Section B			Verification			Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da		Section		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Work Order ID 53786

November 18, 2009 12:40:20 PM



Page 2

Item ID:

D2854-1-100

Accept

Setup Start

Stop



Revision ID:

Item Name:

Velcro Strip, Looped

Start Oty: 60.00

Cust Item ID:

Start Date: Required Date: 25/11/2009

18/11/2009

Rea'd Otv: 60.00

Customer:

Reference:

A	pproval	s:

Process Plan:

Tooling:

SPC (Y/N):

Date:

Start Run

Date:

Date:

Stop



Sequence ID/

Work Center ID

Operation Description

Date:

Set Up/ Run Hours Draw Number

Plan Draw Rev.

Accept

Reject Qty

Insp.

130

OC21- Final Inspection - Work Order Release

0.00

Code

Qty

Reject Number

Stamp

Memo

0.00

Quality Control

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANGI	ES				<u></u>	
DATE	STEP	PR	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			Personal III							
Part No	:	PAR #:	Fault Cate	gory:	NCR: \	es N	o DQ	A:	_ Date: _	.,
	R	esolution:	Dispositio	n:	_ QA: N/	C Clos	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (N	ICR)				
DATE	STEP	Description of NC	Corrective Action Section B Initial Action Description			Sign & Section C				Approval
		Section A	Chief Eng	Action Description Chief Eng		gn & Date	Secti	on C	Chief Eng	QC Inspector
							:			
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NOTE: Date & initial all entries

Picklist Print

November 18, 2009 12:40:28 PM

Work Order ID: 53786

Parent Item:

D2854-1-100RevA

Parent Item Name: Velcro Strip, Looped

Comments:



Start Date: 18/11/2009

Required Date: 25/11/2009

Page 1

Start Qty: 60.00

Required Qty: 60.00

9/11/20 St 80x

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status	
D2854RevA		Manufactured	No .		100	f	257.3000	52.6295				



3/4" Velcro Strip

Warehouse Location	Loc Oty	Loc Code	
Main Warehouse			
ST	257.3		
47604	197.3		
50284	60		

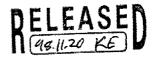
Dart Aerospace Ltd

									-	
W/O:			WO	RK ORDER CHANG	ES					
DATE	STEP	PRO	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQ	A:	Date:		
			Disposition: QA							
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NC	R)				
DATE	STEP	Description of NC		ion B	Verific	cation	Approval	Approval		
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Secti		Chief Eng	QC Inspector	
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NOTE: Date & initial all entries

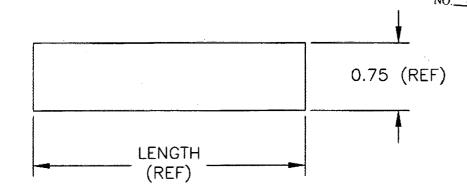


DESIGN (P	DRAWN BY	DART AEROSPA HAWKESBURY, ONTARIO	
CHECK	EQ /	APPROYED	DRAWING NO.	REV. A
1	RE	- M	D2854	SHEET 1 OF 1
DATE			TITLE	SCALE
98.1	1.17		3/4" VELCRO STRIP	1:1
 Α		98.11.17	NEW ISSUE	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')
D2854-3-XXX HOOKED VELCRO STRIP
LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025 30" LONG HOOKED VELCRO: D2854-3-300

